# Aquatic phototrophs for the production of fuels and green chemicals

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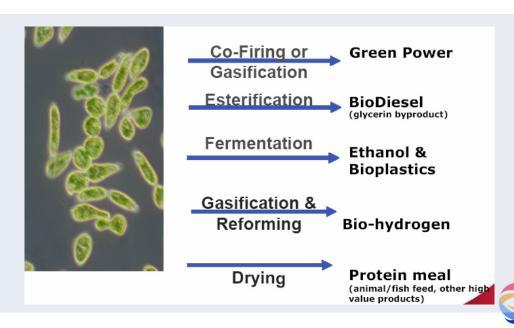


# The Algae Advantage

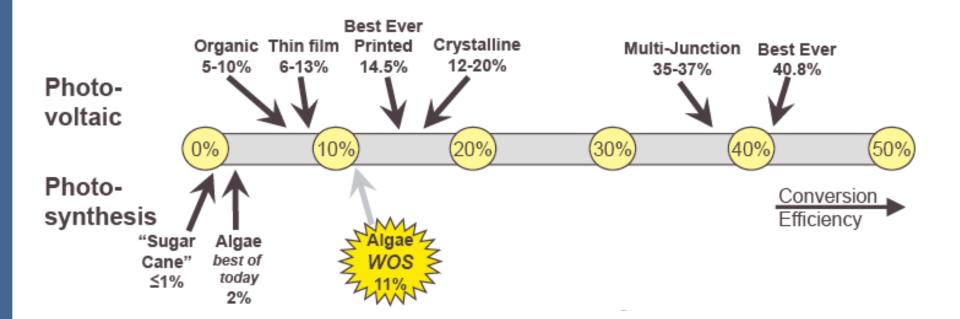
- ▶ Algae grow in variable climates on <u>non arable land</u> with <u>non-potable water</u>
- → No competition with food crops
- Algae biomass is rich in <u>lipids</u>
- → high energy density feedstock for fuels and chemicals
- ▶ Algae do not contain lignin
- → better adapted to biochemical valorisation

# The Algae products

Dry biomass composition (Organic fraction)		
	Micro-Algae	Grass
Saccharides	5 - 25%	35%
Lipids	20 - 40%	3%
Proteins	20 - 50%	25%
Fibres (lignin)	-	37%









CO2 abatement
<a href="Molecules">Molecules</a> for fuels and chemicals



# Algae versus terrestrial biomass

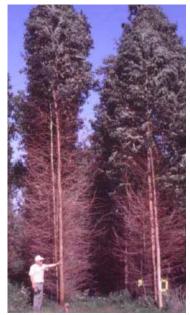
## **Algae**

**Biomass production** 

Solar energy = 4000 Kcal/m<sup>2</sup>/day

- @ 12% → 280 T/ha/y (50% lipids)
- @ 2,5% → 70 T/ha/y (30% lipids)
- Lipid production
  - @ 12% and 50% lipids  $\rightarrow$  155,000 l/ha/y
  - @ 2,5% and 30% lipids → 23,000 l/ha/y









Sorghum: 50 T/ha/y

Energy Cane: 75 T/ha/y

Lipid production

Palm oil: 6000 l/ha/y

Rapeseed: 1400 l/ha/y

Sunflower: 950 l/ha/y





# **Development projects - Technologies**

#### **Ponds:**

- Settling ponds of effluent management systems: Aquaflow Bionomic (New Zealar
- Ocean based floating ponds: Sea Green (UK)
- Open pond raceway: Live Fuels (USA) Seambiotic (Israel) Rincon Renewables (USA)
- Closed ponds: Petrosun (USA) Green Star Products (USA)

### Confined photobioreactors:

- Plastic bags immerged in water ponds: Solix (USA)
- Horizontal tubular: AlgaeLink (Neth.)
- Vertical tubular and plate in greenhouses: Novagreen (Ger)
- Vertical annular: BioFuel Systems (Spain)
- Horizontal and vertical thin film in greenhouses: GreenFuel Technologies (USA)
- Vertical plastic bags in greenhouses: Valcent Vertigro (USA)

## Multistage:

- Modular closed and open systems including stress stage: Petro Algae (USA)
- ALDUO Technology: closed photobioreactor + open pond: HR Biopetroleum (USA)
- Shamash (France)

#### Heterotrophous algae:

Fermentation of sugars into algal biomass: Solazyme (USA) – Fermentalg (France)





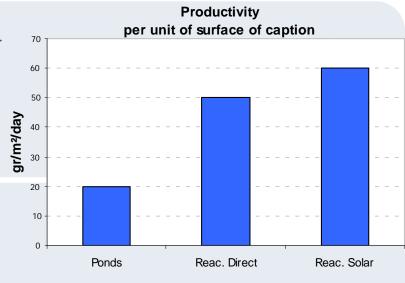




## State of the art

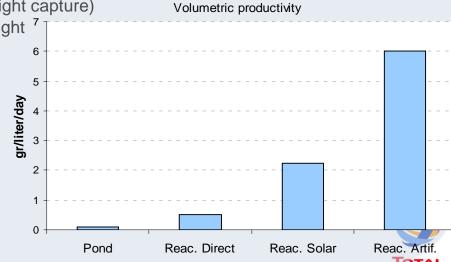
#### **Ponds**

- Productivity: 20 gr/m²/day of dry algal biomass = 70 T/ha/year
- Capex: \$100,000 /ha
- Opex: \$53,000 /ha/year
- Pilot plants operating (0,1 to 60 ha)
- Commercial units under construction (800 ha)
- NREL Seambiotic Live Fuels PetroAlgae PetroSun ...



### **Confined photobioreactors:**

- Productivity:
  - Direct exposure:
    - 0.5 to 1.0 gr/l/day = 175 to 350 kg/m3/year
    - About 50 gr/m²/day = 175 T/ha/year
  - Direct exposure + internal lightning with captured solar light via optical fibers
    - 1.5 to 3.0 gr/l/day = 525 to 1050 kg/m3/year
    - About 60 gr/m²/day = 210 T/ha/year (surface of light capture)
  - Optimal lightning (external + internal) with artificial light
    - Up to 6 gr/l/day = 2100 kg/m3/year
- Capex: \$0.5 to \$3.0 million /ha
- Opex: significantly higher than for ponds
- Pilot plants operating (5000 liters)
- Demonstration units announced from 2009 on
- BioFuel Systems AlgaeLink Valcent Vertigro...

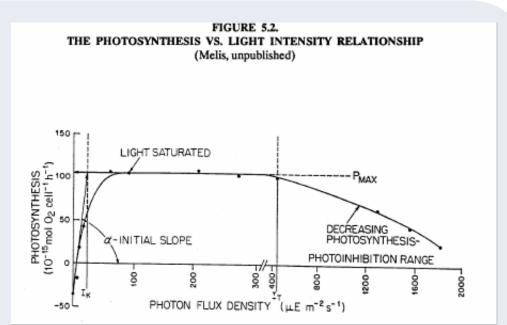


# Confined photobioreactors: maximizing energy efficiency of algal photosynthesis

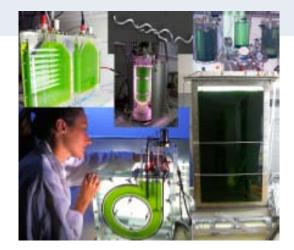
- Better control of parameters influencing the algae culture (temperature, pH, salinity etc...)
- Better control of gas transfer
- Better protection from outside contamination
- Higher densities
- Higher productivities
- Reduction in evaporation of growth medium
- Confined containers → use of GMO...
- Overcome light saturation effect
- = ...

#### But...

- Higher CAPEX
- Higher OPEX
- Reactor fouling
- ...









## **Development projects – Business models**

- Predominant focus on end-product value and markets
  - Algal paste:
    - Seambiotic Solix Valcent Vertigro
  - Biocrude obtained after pyrolysis:
    - BioFuel Systems
  - Algal oil + delipidated algal cake:
    - Algae Link Green Fuel Technologies Aurora Live Fuels
  - Algal oil + ethanol from remaining biomass:
    - Petrosun Green Star Products
  - Biodiesel Jet Fuel:
    - Aquaflow Bionomic Novagreen Rincon Renewables Sapphire Energy
  - Algae oil for biofuels and other products + proteins for animal feed + carbohydrates for electricity and/or ethanol fermentation + residual biomass as solid fuel:
    - HR Biopetroleum Petro Algae

Very limited impact of CO2 mitigation credits





## **Potential Business Models**

- Selected business model will determine selection of technology
- Productivity remains an issue: surface volume needed is high

## Large scale production of algal biomass

- Focus on maximizing biomass production or maximizing lipid production...
- Technology: Aquaculture in ponds.
- Unit of 100,000 ton dry biomass / year →
  - State of the art (@ 20 gr/m²/day) = 1430 ha
  - Possible target (@ 50 gr/m²/day) = 570 ha
- Unit of 100,000 ton lipids / year →
  - State of the art (@ 20 gr/m²/day / 30% lipids) = 4760 ha
  - Possible target (@ 50 gr/m²/day / 50% lipids) = 1145 ha
    - = 0.4% of TOTAL fuel production
- Competing technology: agriculture of terrestrial biomass



9 EBTP 3SPM, 14 april 2010, Bruxelles

- Capture and valorization of CO2 emitted by existing plant
  - Focus on maximizing CO2 conversion
  - Technology: Highly efficient confined photobioreactors
  - Unit for conversion of 100,000 ton CO2/year →
    - State of the art (@ 2.25 gr/l/day) = 63 500 m3 240 ha light caption surface
    - Optimal. (@ 6 gr/l/day) = 23 800 m3
       Using artificial light
  - Integrate with waste water treatment
    - = 0.2% of TOTAL CO2 emissions
  - Competing technology: CCS





# Oil Majors and Microalgae

#### Shell

- Entered into JV with HR Biopetroleum to form Cellana (Hawaï)
- Hybrid technology
- Business model aiming at maximum valorization of all components of biomass produced (oil – proteins – carbohydrates – residuals)
- Pilot facility under construction: 2.5 ha

#### EXXON

- M\$600 R&D partnership with Synthetic Genomics for algal biofuels
- SGI: GMO aqueous phototrophs autosecretion maximizing lipid production
- Exxon: Process development

#### BP

- R&D program on cyanobacteria with ASU (stopped)
- JDA with MARTEK (heterotrophous algae)



#### ENI

- At the origin of the International Network on Biofixation and Greenhouse Gas Abatement with Microalgae (since 2000)
- Operating small scale pilot plants using both open pond and confined photobioreactor technology at Gela Refinery (Italy)
- Preparing a larger scale demonstration project (2000 m² open ponds – 150 m² PBR)

#### Chevron

- R&D agreement with NREL to produce transportation fuels from algae – part of their five-year strategic biofuels alliance with NREL.
- Cooperation with Solazyme (heterotrophous algae technology) without further details

#### Conoco Phillips

 \$5 million Research agreement with Colorado Center for Biorefining and Biofuels on conversion of algae into renewable fuels



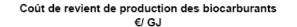


# Main Challenges

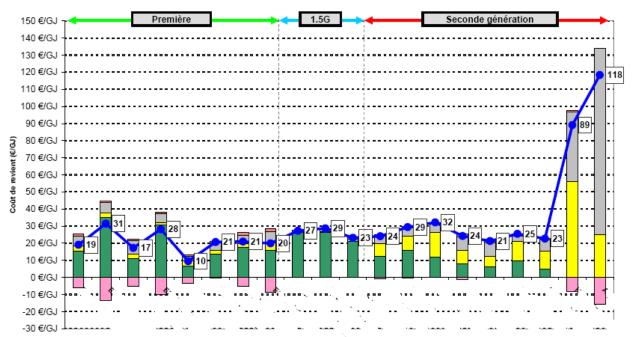
- Reduce cost
- Improve energy balance
- Demonstrate process robustness both for scale and time.
- Master environmental risks



## Reduce cost







- Current economics are <u>not compatible with a large volume low value added business model</u> for the production of fuels.
- **E**conomics are strongly dependant on <u>valorization of co-products</u>: a feed-only business model has better economics than a fuel/feed business model.
- Overall biomass <u>productivity</u> per unit of surface area, <u>lipid content</u> per unit of biomass and biomass <u>concentration</u> in the culture are predominant leverage factors for reducing cost.
- ▶ <u>Smart engineering solutions</u> are needed to reduce capex over the integrated process chain.



## **Environmental risks**

- ▶ The production of aqueous phototrophs could present risk
  - Development of <u>uncontrolled seasonal blooms</u> as a result of conditions of the environment like the presence of local nutrients
  - Irreversible changes to the ecosystem by invasive species

- Define conditions in order to contain risks at an acceptable level both for protection of <u>ecosystems</u> as for <u>human health</u>
  - Selection of strains
  - Protection at the level of the process: confinement operating protocols
  - Protection at the level of the site



# Research & Development challenges

### **▶** Biology: metabolics – management of ecosystems...

- What phototrophs to choose? (cyanobacteria diatoms micro-algae macro-algae)
- Maximize <u>lipid production</u> over cell growth in single stage process
- Control <u>lipid composition</u>
- Reduce <u>nutrient consumption</u>
- Overcome <u>reactor fouling</u>
- Auto-secretion of lipids
- Assure <u>robust production</u> over longer periods of time
- Avoid <u>unwanted invasion</u> of existing eco-systems.
- •

### Integrated process design:

- Improve tolerance to variations in composition and quality of entrants (CO2 water quality nutrient sources...)
- Overcome limiting factors to achieve higher <u>concentrations</u> and <u>productivities</u> (strain selection process design and control – optimal interaction of light with biological system - modeling...)
- Reduce water consumption
- Develop low-cost <u>harvesting and extraction</u> processes (ultra-filtration membrane technology solvent extraction cyclones...)
- Integrate valorizing processes (waste water treatment valorization of produced O2 ...)
- Valorize co-products
- <u>Upscaling</u>: advance the engineering of large scale production systems (materials for photobioreactors optical fibers optimal light capture and transfer avoid reactor fouling ...)

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# **TOTAL** approach

- ▶ Technology at R&D stage.
- Clearly defined objectives direct the choice for technology options and the boundaries for the R&D program.
  - Screening of technical options for an integrated process, iusing an industrial CO2 source, non potable water, optimizing energy yield, minimizing environmental risks, offering economic competitiveness, targeting biofuels production, preferably bio kerosene.
  - Démontrate industrial feasibility .
- Strong interplay between biology and process
  - Prospection for strong leading edge partnerships in biology
  - Technico economic analysis to frame scope and identify high leverage issues
  - R&D platform for assessing and optimizing multiple technology options
  - Access and integrate innovative technology bricks from start-ups



